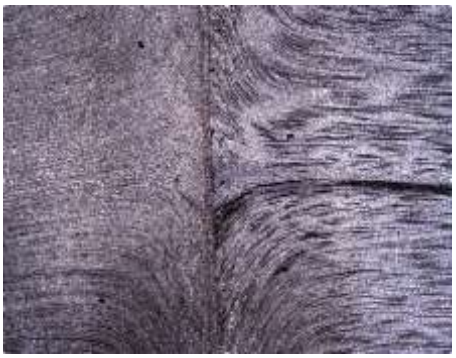
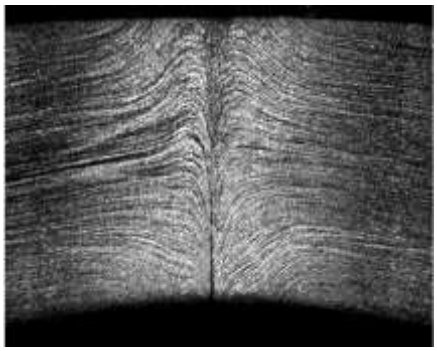
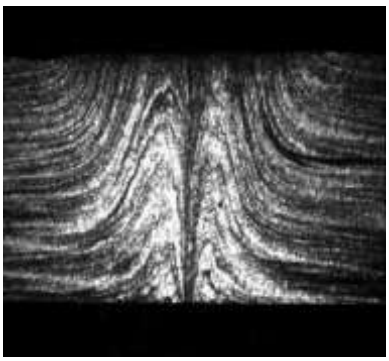
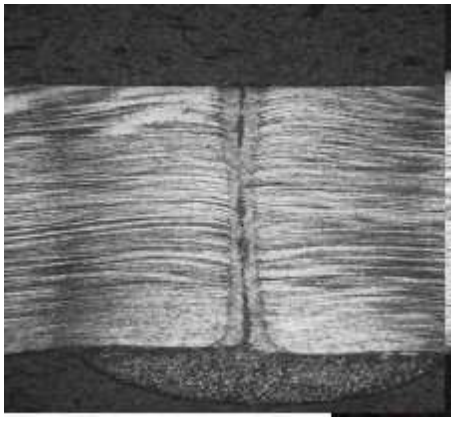
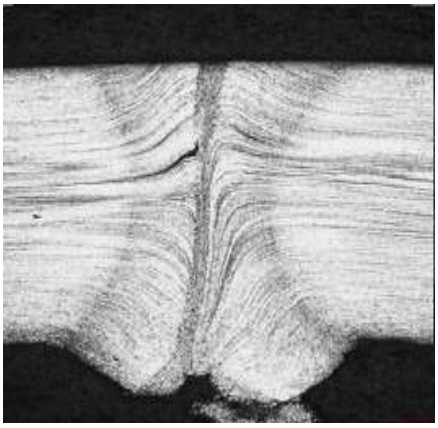
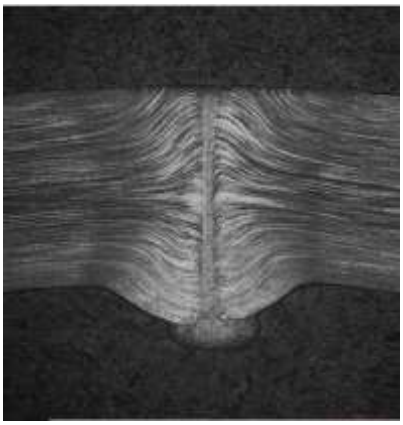
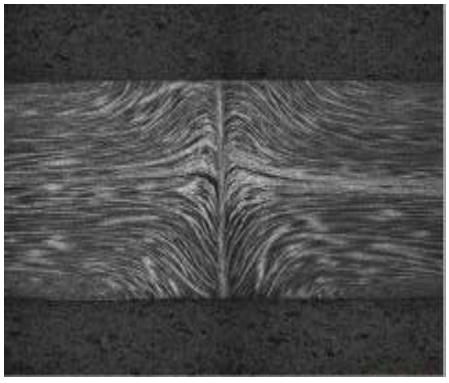
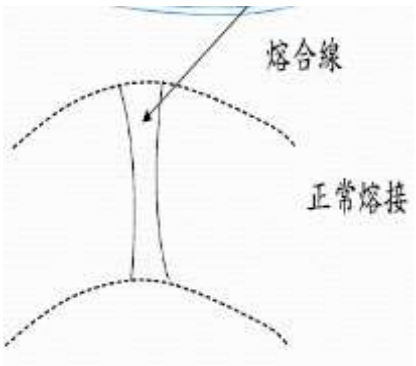
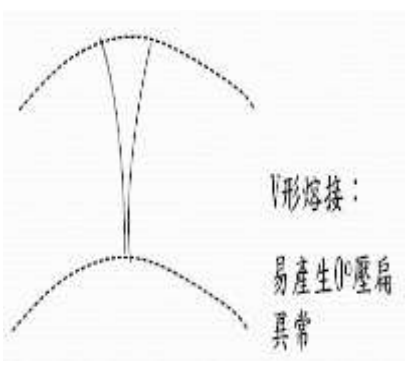
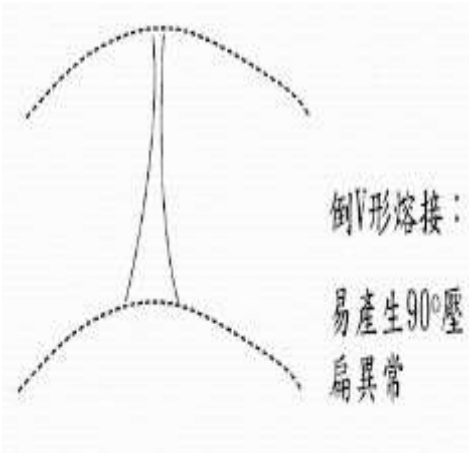
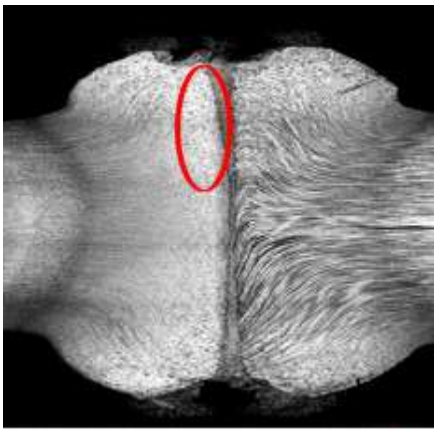
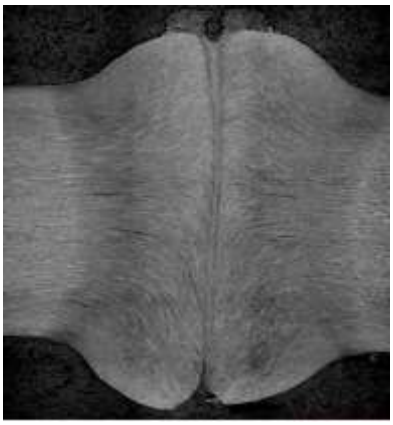
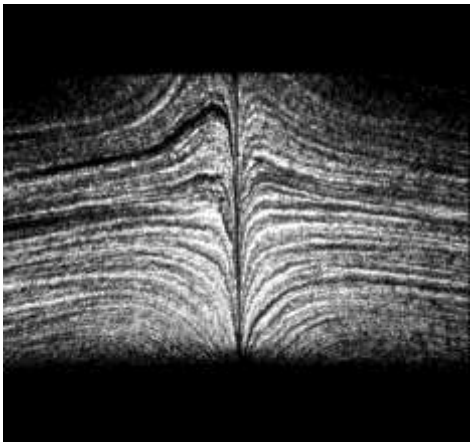
鋼管銲道金屬流線分析

		
『原料中心偏析』或煉鋼過程的氧化物殘留造成	熔接溫度不足	壓力不平均(壓力太大)
含碳量較高或煉鋼澆鑄作業時製程品質未控制好，反應原料供應商調整煉鋼製程	提高熔接溫度	調整輥輪壓力
		
二輥式金屬流線	三輥式金屬流線	四輥式金屬流線
		
五輥式金屬流線	正常熔接	V 形熔接
		產生 0 度壓扁異常
		需自成型段調整輥輪

		
倒 V 熔接	邊料鋼捲熔接時呈現情形	中料鋼捲熔接時呈現情形
產生 90 度壓扁異常		
需自成型段調整輥輪		
		
溫度不足熔漿線未熔化	破管高低焊	高低焊
提高熔接溫度	調整輥輪位置	調整輥輪位置